

Tool group A05  
Type 261 **Standard version**  
similar to DIN 2185  
ground external taper



Item no.	External taper MT	Internal taper MT	L	Weight approx. g
017002	1	0	80	30
017003	2	1	92	95
017001	3	1	99	250
017004	3	2	112	190
017005	4	1	124	550
017006	4	2	124	480
017007	4	3	140	360
017008	5	1	156	1700
017009	5	2	156	1520
017010	5	3	156	1360
017011	5	4	171	950
017013	6	2	218	4300
017014	6	3	218	4100
017015	6	4	218	3600
017016	6	5	218	2550

Tool group A05  
Type 262 **Precision version**  
DIN 2185  
completely hardened,  
ground internal and external



Item no.	External taper MT	Internal taper MT	L	Weight approx. g
017017	1	0	80	30
017018	2	1	92	95
017019	3	1	99	250
017020	3	2	112	190
017021	4	1	124	550
017022	4	2	124	480
017023	4	3	140	360
017024	5	1	156	1700
017025	5	2	156	1520
017026	5	3	156	1360
017027	5	4	171	950
017028	6	2	218	4300
017029	6	3	218	4100
017030	6	4	218	3600
017031	6	5	218	2550

Tool group A05  
Type 263 **with internal cones**  
reduced by the length of the  
tang ground external taper



Item no.	External taper MT	Internal taper MT	L	Weight approx. g
017032	1	0	80	30
017033	2	1	92	95
017034	3	2	112	190
017035	4	3	140	360
017036	5	4	171	950
017037	6	5	218	2550

For use with spiral drills with broken off flat tang. The broken off shaft is provided with a new flat tang. The drill shortened in this way can then be reinserted and later ejected.

## RH

Tool group A05  
Type 274 with **forcing nuts**  
completely hardened,  
ground internal and external



Item no.	External taper MT	Internal taper MT	L	Weight approx. g
032112	2	1	95	140
032113	3	1	115	360
032114	3	2	115	270
032115	4	1	137	670
032116	4	2	137	590
032117	4	3	137	470
032119	5	2	173	1750
032120	5	3	173	1590
032121	5	4	173	1270
032124	6	3	240	4630
032125	6	4	240	4110
032126	6	5	240	3020

Tool group A05  
Type 266-00 **Taper drift**



Item no.	for MT	Length	Weight
017075	0	90	14
017076	1+2	140	70
017077	3	190	150
017078	4	225	310
017079	5+6	265	650

Tool group A05  
Type 266-50 **Taper drift**  
for one-hand-operation



Item no.	for MT	Length	Weight
317236	1-3	320	320
317258	4-6	380	520