

SPIRO - SPIRO-SK



Due to permanent self-tightening action perfectly suitable for use with high speeds on drilling machines, machining centers and special drilling heads.

Technical features:

- pointed shape of sleeve
- high concentricity
- wear parts are hardened and ground
- high precision design
- Design SK: for anti-clockwise rotation up to a turning moment of 15 Nm

Tool group A03
Type 134 **Spiro**
run-out accuracy **0,05 mm**



Item no.	Size	Clamping capacity	Mount	External Ø	Length opened	Length closed	Weight
871000	4	0-4	B 10	28	48	53,3	140
871002	4	0-4	J 1	28	48	53,3	140
871003	6	0-6,5	B 10	35	62,5	68,6	315
871004	6	0-6,5	B 12	35	62,5	68,6	310
871005	6	0-6,5	J 1	35	62,5	68,6	310
871006	8	0-8	B 12	38	70,5	76,9	405
871007	8	0-8	J 1	38	70,5	76,9	420
871008	10	0-10	B 12	43	82,5	90,1	665
871009	10	0-10	B 16	43	82,5	90,1	650
871010	10	0-10	J 2	43	82,5	90,1	670
871011	10	0-10	J 33	43	83	90,6	655
871012	13	1-13	B 16	50	94	102,5	995
871013	13	1-13	J 2	50	91,5	100	995
871015	13	1-13	J 6	50	94	102,5	980
871016	16	3-16	B 16	55	96,5	106,8	1260
871017 ¹⁾	16	3-16	B 18	55	96,5	106,8	1250
871018	16	3-16	J 6	55	96,5	106,8	1255

¹⁾ shortened: B18 by 7 mm

Tool group A03
Type 133 **Spiro-SK**
run-out accuracy **0,07 mm**



Item no.	Size	Clamping capacity	Mount	External Ø	Length opened	Length closed	Weight
871068	SK 8	0-8	B 12	38	70	76,5	460
388940	SK 10	0-10	B 12	43	81	88,5	680
871070	SK 10	0-10	B 16	43	81	88,5	670
871071	SK 13 S	1-13	B 16	43	92	100,3	1050