



Production of right- and left-hand threads on machines with clockwise and anticlockwise rotation. Suitable for tool and fixture making as well as special design.

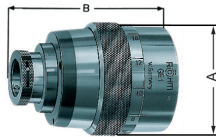
An infinitely adjustable friction clutch prevents tool breakage. Length compensation between thread pitch and spindle advance, this results in threads which are true to shape and free of errors. Without automatic return, for internal and external threads.

Technical features:

- large cutting range
- simple adjustment of the torque via a knurled setting ring
- additional adjustment of the torque for various materials, see operating instructions
- the selection of the taps results of shank diameter and square can be mounted vertically or horizontally

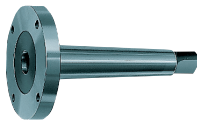
Tool group A14
Type 324 GE 1
Threading and tapping attachment
without shank

Item no.	Size	A	B	Length compensation		Weight
				Compr.	Expan.	
237090	1	74	57	5	15	2100



Tool group A14
Type 323 **Interchangeable shanks**
with morse taper DIN 228 B

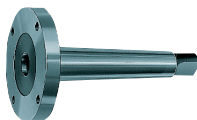
Item no.	Mount MT	Weight
237084	2	400
237085	3	500
237086	4	900



screws 4 x M5 x 16 DIN 912 Ident. No. 342766

Tool group A14
Type 323 **Interchangeable shanks**
with steep taper shank DIN 2080

Item no.	Mount MT	Weight
237088	30	400
237089	40	800



Draw-in bolts on request

Tool group A14
Type 324 GE 2
Threading and boring attachment
with morse taper DIN 228 B

Item no.	Mount MT	A	B	Length compensation		Weight
				Compr.	Expan.	
237000	3	88	223,5	5	15	3200
237001	4	88	249	5	15	3500
237002	5	88	281	5	15	3900

