

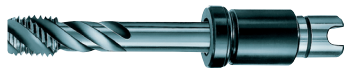
Accessories GE

Tool group A14
Type 325
Inserts for threading dies to EN 22568



Item no.	Draw-in thread	Cutting tools		Cutting length	Weight
		Ø	Height		
237003	M 3-4	20	5	80	150
237004	M 4,5-6	20	7	80	160
237005	M 7-9	25	9	87	280
237006	M 10-11	30	11	89	340
237007	M 12-14	38	14	111	480
237008	M 16-20	45	18	90	600
237009	M 22-24	55	22	110	1090

Tool group A14
Type 326
Inserts for taps



Item no.	Draw-in thread		Shank-Ø	Square	Weight
	DIN 376	DIN 371			
237063	M 3,5	M 1-1,8	2,5	2,1	140
237010	M 4	M 2-2,5	2,8	2,1	140
237011	M 4,5-5	M 3	3,5	2,7	140
237091	-	M 3,5	4	3	140
237012	M 6	M 4	4,5	3,4	140
237013 ¹⁾	M 7	M 7	5,5	4,3	140
237014	M 8	M 4,5-6	6	4,9	140
237015	M 9-10	M 7	7	5,5	140
237016	M 11	M 8	8	6,2	140
237017	M 12	M 9	9	7	130
237066	-	M 10	10	8	130
237018	M 14	-	11	9	130
237019	M 16	-	12	9	120
237020	M 18	-	14	11	110
237021	M 20	-	16	12	110
237022	M 22-24	-	18	14,5	340
237023	M 27	-	20	16	330
237024	M 30	-	22	18	300
237025	M 33	-	25	20	440
237026	M 36	-	28	22	430

¹⁾ Shank dimensions to DIN 357, DIN 347 and ISO 7451-7453. Please note thread and shank diameter when ordering.

Tool group A14
Type 326
Chuckling inserts for taps



Item no.	Adaptor size	Clamping range	For	Hexagon of the spindle	Weight
237080	1	1,8-13	GE 1 + GE 2	4	400
237082	2	10-23	GE 2	5	1000

Tool group C15
Type 8250
Segment collets DIN 6345



Item no.	For adaptor size	Clamping range	Taps DIN/ISO
228876	1	1,8-3	M 2,5-4/M 2,5-3
058454	1	2,8-7	M 4-10/M 3,5-6
058455	1	7-13	M 11-16/M 7-16
228857	2	10-16	M 14-20/M 14-22
228858	2	16-23	M 22-30/M24-33