



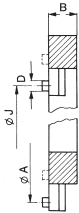
For turning unhardened jaws and grinding hardened jaws, with reversible and stepless adjustable setting jaws.

The BAV cutting attachment is mainly used for turning the inside and outside diameters of soft jaws on 3-jaw chucks. It permits the chuck to be adjusted to the condition in which the work piece will be gripped within a few seconds (pretightening). This assures positive gripping and accurate concentricity of the machined clamping surfaces of the chuck jaws in the tightened condition.

Technical features:

- only applicable with base jaws (GB) and top jaws (AB)

Tool group A09
Type 091 **Jaw cutting attachment**
for **three-jaw chucks**



Item no.	Size	For chuck size	Load max.	External Ø	Inner Ø	Overhang distance		B	Thread	Weight approx. kg
						Ø J	Ø A			
220206 ¹⁾	0	125	15	153	110	50-115	150-215	20	M5	1,6
220207	1	200	30	176	110	35-125	170-260	31	M8	3,4
220208	2	250	30	215	135	70-140	215-285	31	M8	5
220209	3	250	30	244	162	100-175	240-315	31	M8	5,7
220210	4	315	30	290	208	145-215	290-360	31	M8	6,9
220211	5	400	40	342	260	160-270	330-440	31	M10	8,5

¹⁾ light-duty design