



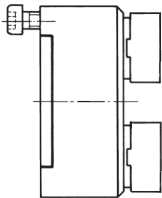
Suitable for use on ground and basic plates.

**Delivery includes:**  
 1 set of base jaws  
 1 set of top jaws soft  
 1 operating key  
 mounting bolts

**Technical features:**

- with scroll
- unstepped soft top jaw
- cast iron body
- DIN 6350
- lathe chucks must be lubricated regularly to maintain their gripping force

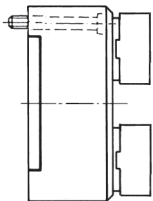
Tool group A09  
 Type 152, **2-jaw**  
**cast iron body**,  
 unstepped top jaws  
**DIN 6350**;  
 cylindrical centre mount,  
 Shape A



Item no.	Size	Through-hole	Torque Nm	Total Clamping force kN
105934	100	20	60	27
105935	125	32	80	31
105937	160	42	110	47
105938	200	55	140	55
105939	250	76	150	63
105940	315	103	180	69
108459	350	115	210	74
105941	400	136	240	92

chucks with short-taper mount on request

Tool group A09  
 Type 152, **2-jaw**  
**cast iron body**,  
 unstepped top jaws  
**mounting from front**;  
 cylindrical centre mount



Item no.	Size	Through-hole	Torque Nm	Total Clamping force kN
142426	125	32	80	31
142469	160	42	110	47
148230	200	55	140	55
116353	250	76	150	63
144892	315	103	180	69
149720	400	136	240	92

chucks with short-taper mount on request