



Clamping numerous workpieces on a pallet or a machine table. Clamping of numerous small and big workpieces on few space.

Delivery includes:

1 x Locating jaw, 4 x Intermediate jaw, 1 x Clamping rail, 2 x T-slot nut for nut 16 mm, 4 x Single clamp, 4 x Work locator

The basic elements are designed for highly versatile use and adaptation to different workpiece sizes.

Optimum utilization of the working range of the machine is achieved by mounting several clamping rails in the longitudinal or transverse direction.

Technical features:

- the scale on the rail allows reading off the exact jaw position and thus repeatability at any time
- constant clamping force for increased repeating accuracy
- serrations on top face for absolutely safe and accurate fastening of jaws

Customer advantage:

- T-slot nuts in size 10mm - 36mm available
- high clamping accuracy
- great machine durability
- reduced tool changing times

Tool group A27
Type 706-40 **Multiple clamping system MS complete modular system**

Item no.	1118789	1118790	1118791	1118792	1118793	1118794	1118795
Size	MS 50 x 400	MS 50 x 500	MS 50 x 600	MS 75 x 400	MS 75 x 500	MS 75 x 600	MS 75 x 700
A	400	500	600	400	500	600	700
B	50	50	50	75	75	75	75
C	50	50	50	75	75	75	75
D	100	100	100	100	100	100	100
E	32/25	32/25	32/25	53/40	53/40	53/40	53/40
F	34	34	34	50	50	50	50
G	55/58	55/58	55/58	70/75	70/75	70/75	70/75
H	50	50	50	50	50	50	50
I	12	12	12	16	16	16	16
L	10	10	10	15	15	15	15
M	16	16	16 </td <td>16</td> <td>16</td> <td>16</td> <td>16</td>	16	16	16	16
N	49	49	49	74	74	74	74

