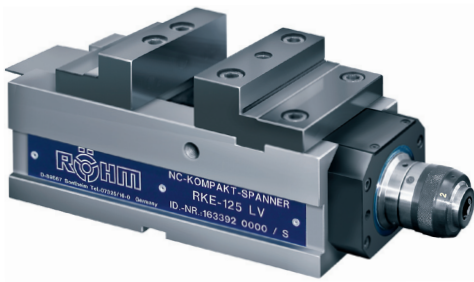


RKE-LV


Collision free 5-side machining in one operation

Clamping system mechanical-mechanical with power transmitter, manually operated. Short, compact design

Technical features:

- with tension clamping, 0-point of workpiece end on operators side
- large clamping range
- no shifting of the movable top jaw
- steel body and all guidings hardened and ground
- massive chip protection

Customer advantage:

- minimal processing times
- high-precision positioning
- compact design
- carrier jaws incl. swivelling claw inserts; for clamping of circular and rectangular workpieces
- **clamping ranges carrier jaws:**
rightangular workpieces: 35 - 215 mm,
circular workpieces: dia. 65 - 225 mm
- possibility to mount an additional base plate
- height compact-vice: 100 mm;
height base plate: 90 mm

Tool group A32
Type 743-10 **RKE-LV**
**With reversible stepped jaws
or carrier jaws**

Item no.	163392	165851
Jaw width A	125	125
Jaw design	stepped jaws	carrier jaws
B2	0-96	35-215
B3	96-192	65-225
C	40	20
D	372	372
E	140	130
F	280	280
J2	70	78
K	126	126
L	145	125
L2	94	105
M	40	-
M*	30	-
N _{0,01}	20	20
O	30	30
Q	53.5	53.5
R	87.5	87.5
a	60	-
b	15.6	-
c1	M10	-
c2	M8	-
c3	M5	-
d	80	-
e	12	-
f	18	-
m2±0,02	27.5	-
n±0,02	83.5	-
Clamping force kN	40	40
A1	-	28
A2	-	26.5
C1	-	10
W1	-	38
W2	-	17
W3	-	22
W4	-	15
Weight kg	29	29

RKE-LV

