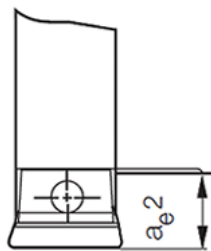




# End Milling Cutters

axial  $\mu$ m-accurate adjustable

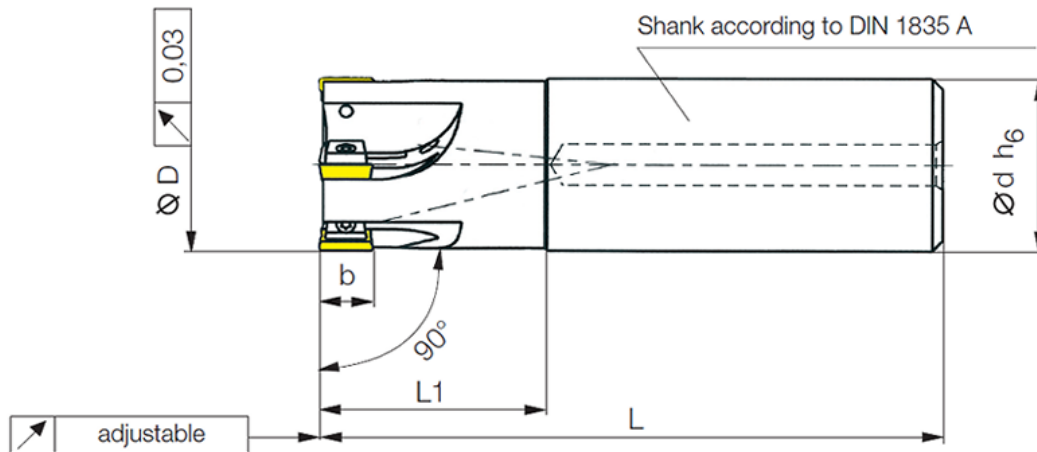
Central coolant supply directly to all inserts



( H 6120.... .... )



uneven tooth-pitch  
balanced G 6.3 at 15,000 1/min



Part nr.												
Code	Drawing nr.		Ø D	teeth	b	Ø d	L <sub>1</sub>	L	a <sub>e2</sub>	max. RPM	Weight (kg)	Inserts
<b>Light and medium machining</b>												
32,000	H6120-3200 7025R	●	32	4	12/7*	25	69	125	2.8	50,000	0.42	W612...N/R/L
40,000	H6120-4000 7025R	●	40	5	12/7*	25	69	125	6	48,000	0.50	↓
16,000	H3108-1600 2616R	●	16	2	7.8	16	26	75	-	85,000	0.10	W3108...N
20,000	H3108-2000 3320R	●	20	3	7.8	20	33	85	-	65,000	0.20	I
25,000	H3108-2500 3325R	●	25	4	7.8	25	33	90	-	58,000	0.33	I
32,001	H3108-3200 4325R	●	32	6	7.8	25	43	100	-	50,000	0.40	↓

\* PCD-inserts with cutting length of 7 mm

On request: all tools are also available as left-hand cutting version!

● ex stock

We reserve the right to make technical changes.